# **Metering Pumps**

## **EWN-R Series Electromagnetic Metering Pumps**

The EWN-R Series electronic metering pumps offer superior high speed dosing capability with more standard features. The flexibility of the EWN-R pump enable it be integrated into virtually any chemical feed application using a universal-voltage, digital controller with an expanded set of control features. Superb valve performance and advanced solenoid engineering combine to make a highly precise pump for the most demanding applications.

EWN pumps have outputs to 6.7 GPH (25.2 L/h) and a maximum pressure of 290 PSI (20 bar). The high speed of operation results in high resolution chemical feed and long service life. Quiet and compact, the EWN pumps prime in seconds and hold prime reliably.



#### High Speed Performance

E-Series pumps operate up to 360 strokes-per-minute with adjustments in 1 spm increments, providing high resolution chemical feed. Adjustable stroke length further increases the ability to refine the output, making the E-Series one of the most versatile solenoid metering pumps on the market.

#### Multi-function Digital Controller

The controller in the EWN-R pump provides for flexible pump control including scalable Analog control, Digital Input with both Multiply and Divide capability, external stop control, or simple speed and stroke length control. Display can be adjusted between flow rate units or % speed for easy-to-read output and quick adjustment. The controller is universal voltage so it can be used anywhere in the world.

### Engineered Longevity

All E-Series pumps feature dual bearing support. The armature and shaft are supported with a bearing on each end, which ensures proper axial movement, enabling the E-Series to operate at 360 SPM while extending the life of the diaphragm.

### Superior Check Valve Performance

Dual Check Valve Assemblies in both suction and discharge fittings feature precision ball guides and tapered seats. Precise machining and molding of parts limit valve ball travel, ensuring that balls fully seat and seal with every stroke. This superior check valve design guarantees fast priming and reliable performance.

### Flexible Connections

A removable tubing insert provides flexibility of tubing sizes and eliminates twisting of the tubing during connection. A threaded insert can be used in place of the tubing adapter to easily convert any connection to NPT.



### > High Compression Ratio

The compression ratio of a metering pump is important because it affects the pump's ability to prime and vent. The compression ratio is raised when you reduce the dead volume of the pump head during operation. All E-Series pumps feature a very high compression ratio that ensures proper feed especially with off-gassing products (i.e. Sodium Hypochlorite).



**IWAKI** America Inc.

## **Specifications**

## Model Identification EWN - B 11 VC D U R D

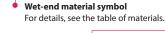
#### Series symbol

EWN-R series

Drive unit symbol Average power consumption **B**: 20W **C**: 24W

Diaphragm diameter Effective diaphragm dia.

09:8mm 11:10mm 16:15mm 21: 20mm 31: 30mm 36: 35mm

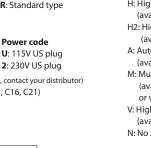




Tubing Connection (For other options, contact your distributor) Blank: 1/4" x 3/8" (B09, B11, B16, B21, C16, C21) 3/8" x 1/2" (B31, C31, C36) 1/4" FNPT (SH models)

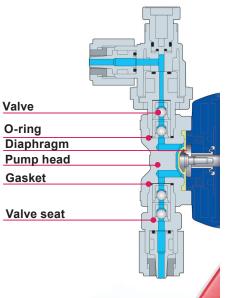
### Wet End Materials

|                                   | Pump Head   | Diaphragm  | Valve<br>Balls                          | Valve Seat  | O-ring<br>Seal | Gasket |       |        |  |
|-----------------------------------|---|------------|---|---|----------------|--------|-------|--------|--|
| VC                                |   |            | CE                                      | FKM   | FKM            |        |       |        |  |
| VE                                | PVC   |            | CE                                      | EPDM  | EPDM           |        |       |        |  |
| VF                                |   |            | PTFE                                    | EPDM  | EPDM           |        |       |        |  |
| PC                                |   |            |   | FKM   | FKM            |        |       |        |  |
| PE                                | GFRPP   | PTFE +EPDM |   | EPDM  | EPDM           | DTEE   |       |        |  |
| PA                                |   |            | 05                                      | PCTFE   | AFLAS®         | PTFE   |       |        |  |
| FC                                |   |            | CE                                      | PCTFE   | PTFE           |        |       |        |  |
| TC                                | PVDF  |            |   | FKM   | FKM            |        |       |        |  |
| TA                                |   |            |   |   |                |        | PCTFE | AFLAS® |  |
| SH                                | 316SS   |            | HC                                      | 316SS   | PTFE           |        |       |        |  |
| CE<br>FKM<br>PTFE<br>PVDF<br>EPDM | Alumina ceramic<br>Fluoroelastomer<br>Polytetrafluoroethylene<br>Polyvinylidenefluoride<br>Ethylene propylene diene monomer |            | GFRPP<br>PVC<br>HC<br>316SS<br>r AFLAS® | Polyvinylchlori<br>Hastelloy C27<br>316 Stainless |                |        |       |        |  |



#### Options

- C: High compression version + ADV (available on 09-21-VC/VE)
- H: High pressure version (250 PSI)
- (available on B11/C16-PC/PE/PA/SH) H2: High pressure version (290 PSI)
- (available on B11-PC/PE/PA/SH) A: Auto Degassing valve included
- (available on 11-21-VC/VE)
- M: Multifunction valve included
- (available on all models except FC/SH or with other options)
- V: High Viscosity version
- (available on C31-PC/P6)
- N: No Manual Air Vent Valve (SH only)



## Pump Specifications (Standard pumps and pumps with MFV)

| Model                            |         | B11       | B16                    | B21       | B31       | C16                   | C21                      | C31       | C36         |           |
|----------------------------------|---------|-----------|------------------------|-----------|-----------|-----------------------|--------------------------|-----------|-------------|-----------|
| Iviodei                          |         | БП        | БІО                    | D21       | 531       | 010                   | 621                      | 031       | VC/VE/PC/PE | FC/SH/TC  |
| Maximum output                   | GPH     | 0.6       | 1.0                    | 1.6       | 3.2       | 1.3                   | 2.1                      | 4.3       | 6.7         | 6.5       |
| capacity                         | mL/min  | 38        | 65                     | 100       | 200       | 80                    | 130                      | 270       | 420         | 410       |
|                                  | mL/shot | 0.02-0.11 | 0.04-0.18              | 0.06-0.28 | 0.11-0.56 | 0.04-0.22             | 0.07-0.36                | 0.15-0.75 | 0.23-1.17   | 0.23-1.14 |
| Maximum rated discharge pressure | PSI     | 150       | 105                    | 60        | 30        | 150                   | 105                      | 50        | 30          | 30        |
| Maximum useable<br>pressure      | PSI     | 203       | 116                    | 73        | 30        | 174                   | 116                      | 50        | 30          | 30        |
| Stroke rate                      | % (spm) |           |                        |           |           | 0.1 to 100 (1 to 360) |                          |           |             |           |
| Stroke length rate               | % (mm)  |           | 20 to 100 (0.2 to 1.0) |           |           |                       | 20 to 100 (0.25 to 1.25) |           |             |           |

Note 1: Maximum output capacity shown is at Maximum Rated Discharge Pressure (stroke length 100%, stroke rate 100%) and increases as a discharge pressure reduces. Note 2: Maximum Useable pressure rating is the maximum useable capability of the pump. Maximum output capacities may be lower than published at pressures higher than Maximum Rated Discharge Pressure. Maximum pressure of PVC type is 174 PSI. Please contact your distributor for more information.

Note 3: The performance is based on pumping clean water at ambient temperature at rated discharge pressure and voltage.

Note 4: Liquid temperature: PVC liquid ends: 14 to 104°F (-10 to 40°C) GRFPP/PVDF/SS liquid ends: 14 to 140°F (-10 to 60°C)

Note 5: Ambient temperature: 32 to 122°F (0 to 50°C) Relative humidity: to 85% (non-condensing)

Note 6: All pumps include a manual air vent valve except FC/SHN/HV models. All pumps include one foot valve, injection valve, 20 ft. of PE tubing and ceramic weight except for SH/H2/HV models.

Input/Output Connectors (Sold Separately):

E90495 5-pin connector: Use for Analog, Pulse & AUX inputs + Output Relay on EWN-R

E90496 5-pin reverse key connector: Use for Stop & Pre-Stop inputs on EWN-R

## **Controller Specifications**

|                     | MAN                           | 0.1 to 10   | 0% stroke rate                          |   |  |  |  |
|---------------------|-------------------------------|---|---|---|--|--|--|
|                     |                               | DIV (Divi   | ding)                                   | /1 to 9999  |  |  |  |
| Operational<br>mode | EXT control                   | MULT (N   | lultiply)                               | x1 to 9999  |  |  |  |
|                     | EXT CONTO                     | ANA. R (  | Analog, rigid)                          | 4 to 20, 0 to 20, 20 to 4, 20 to 0 mA   |  |  |  |
|                     |                               | ANA. V (  | Analog, variable)                       | 2 points 0.0 to 20.0 mA range 0.0 to 100% stroke rate                                 |  |  |  |
|                     | LCD                           | 14 segme  | ent 5 digits                            | %, ml/m, L/H, GPH, STOP, PRIME, AUX etc   |  |  |  |
| Display             | I FD                          | ON  | Green                                   | Green lights when ON blinks OFF synchronous with stroke.                              |  |  |  |
|                     | LED                           | STOP  | Orange/Red                              | Orange lights when Pre-STOP is made, red when STOP is made.                           |  |  |  |
| Keypad              | 5 keys                        | START/S   | STOP, EXT, ▲(UP),                       | ▼(DOWN), Disp   |  |  |  |
|                     | STOP/Pre-STOP                 | Pump kee  | eps running when F                      | Pre-STOP is made. Pump stops when STOP is made.                                       |  |  |  |
|                     | Prime                         | Pump runs at max. stroke rate while up and down keys are pressed. |   |   |  |  |  |
| Control             | Key lock                      | Keypad can be locked and unlocked.                                |   |   |  |  |  |
| function            | Calibration                   |   | e capacity per sho<br>n mode to determi | t is calculated automatically by operating and stopping pump in the ne the flow rate. |  |  |  |
|                     | Buffer memory                 | ON or OF  | F selectable. Max.                      | 65535 stroke pulses are stored in memory.   |  |  |  |
|                     | Pulse                         | No voltag   | je contact or open                      | collector. Max 200 Hz. NO/NC selectable   |  |  |  |
| Innest              | Current                       | DC0 - 20mA (Input resistance 200 Ω)                               |   |   |  |  |  |
| Input               | Stop/Pre-stop                 | No Voltage contact or open collector                              |   |   |  |  |  |
|                     | AUX                           | Pump run  | s at max.stroke ra                      | te when made. No Voltage contact or open collector                                    |  |  |  |
| o                   | Photo-MOS relay AC/DC24V 0.1A |   |   |   |  |  |  |
| Output              | STOP, Synchrono               | us with stro  | ke                                      |   |  |  |  |
|                     |                               |   |   |   |  |  |  |

### Safety Certifications

The EWN series metering pumps\* are WQA tested and certified to NSF/ANSI/CAN Standard 61.

\*See <u>WWW.WQA.ORG</u> for certified chemicals, parameters and MUL levels. NSF/ANSI/CAN 61 addresses health effects only. It does not address disinfection efficacy of the product.

The EWN series metering pumps are tested by Intertek to UL and CSA standards.



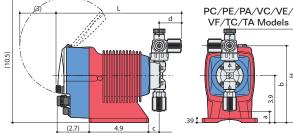
| EWN               | EWN-B        | EWN-C        |  |  |
|-------------------|--------------|--------------|--|--|
| 50/60 Hz, 1 phase | 20 Watt avg. | 24 Watt avg. |  |  |
| 100-240VAC ±10%   | 0.8 Amp max. | 1.2 Amp max. |  |  |

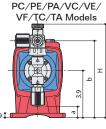
### Shipping weight

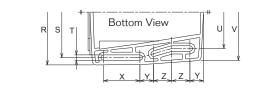
EWN-B: 10 lbs (4.5 kg) EWN-C: 12 lbs (5.5 kg) \*SH liquid ends increase weight up to 50%

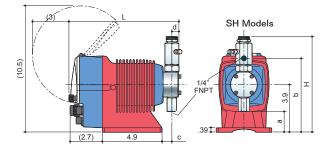
Note 1: If the max. stroke rate by calculation exceeds 100% stroke rate because of the relation between the setting and input signal when the pump is in EXT operation, the operation is fixed at Maximum stroke rate speed of manual operation.
Note 2: By changing the setting, the pump can run when the contact signal comes in.
Note 3: The max. frequency of input pulse is 200 Hz. ON time of input pulse is 10 to 100 mS.
Note 4: The max. potential voltage at a contact is 12V and current is 0.1mA. If a contact such as relay is used, the minimum application load should be 0.1mA or less.

## **Dimensions (in inches)**





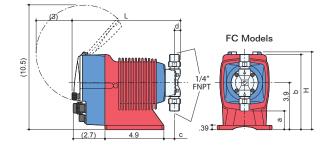




| Material | Model         | Н    | L     | а    | b    | с    | d    |
|----------|---------------|------|-------|------|------|------|------|
| PC/PE/PA | EWN-11,16, 21 | 7.83 | 10.43 | 0.94 | 6.45 | 0.90 | 1.85 |
| VC/VE/VF | EWN-31        | 8.34 | 10.51 | 0.23 | 6.97 | 0.98 | 1.89 |
| TC/TA    | EWN-36        | 8.30 | 10.51 | 0.27 | 6.93 | 0.94 | 1.89 |
|          | EWN-11,16, 21 | 7.91 | 9.13  | 1.73 | 6.10 | 0.86 | 0.59 |
| SH       | EWN-31        | 8.38 | 9.17  | 1.34 | 6.49 | 0.90 | 0.59 |
|          | EWN-36        | 8.50 | 9.17  | 1.26 | 6.69 | 0.90 | 0.59 |
|          | EWN-11,16, 21 | 6.53 | 9.09  | 1.57 | 6.31 | 0.90 | 0.51 |
| FC       | EWN-31        | 6.97 | 9.29  | 0.90 | 6.97 | 0.98 | 0.63 |
|          | EWN-36        | 6.97 | 9.25  | 0.90 | 6.97 | 0.94 | 0.63 |

Mounting Dimensions

| J         |       |      |      |      |      |      |      |      |
|-----------|-------|------|------|------|------|------|------|------|
| EW Model  | R     | S    | Т    | U    | V    | Х    | Y    | Z    |
| 11,16, 21 | 4 5 7 |      |      | 0.45 |      | 4 53 | 0.50 | 0.70 |
| 31, 36    | 4.57  | 3.94 | 0.24 | 3.15 | 4.17 | 1.57 | 0.59 | 0.79 |





Intertek

## Options

### Auto Degassing Valve Model

Chemicals that outgas, such as Sodium Hypochlorite or Hydrogen Peroxide, can generate enough gas to gas lock metering pumps. Using a dual check valve system, the Auto Degassing Valve vents any gas to atmosphere to eliminate gas lock conditions and keep the pump primed.

#### **High Compression Model**

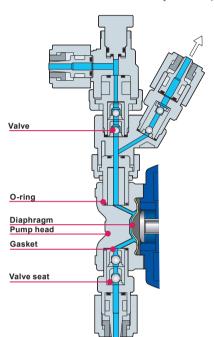
Increasing the compression ratio by minimizing dead volume in the liquid end combined with the auto degassing valve further helps to eliminate gas in the pump heads. In addition to reducing air lock conditions, the increased compression ratio helps with accuracy at low output ranges.

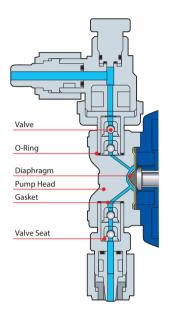
#### **High Pressure Model**

The high pressure models are capable of operating at flow rates up to 0.6GPH (40mL/min) at a maximum discharge pressure up to 290PSI. This makes it suitable for applications such as chemical injection into boiler makeup water.

#### **High Viscosity Model**

The High Viscosity pump has a uniquely designed liquid end with oversized flow paths and spring loaded valve checks. Coupled with a reduced max speed, the HV pumps are designed for polymer/coagulant injection in water treatment applications.





#### Wet-end material

| Material code | VC-A      | VE-A |  |  |  |  |  |
|---------------|-----------|------|--|--|--|--|--|
| Pump head     | PVC       |      |  |  |  |  |  |
| Valve         | CE        |      |  |  |  |  |  |
| Valve seat    | FKM       | EPDM |  |  |  |  |  |
| Gasket        | PT        | FE   |  |  |  |  |  |
| O-ring        | FKM       | EPDM |  |  |  |  |  |
| Diaphragm     | PTFE+EPDM |      |  |  |  |  |  |

#### Wet-end material

| Material code | VC-C      | VE-C |  |  |  |  |  |  |  |
|---------------|-----------|------|--|--|--|--|--|--|--|
| Pump head     | PVC       |      |  |  |  |  |  |  |  |
| Valve         | C         | E    |  |  |  |  |  |  |  |
| Valve seat    | FKM EPDM  |      |  |  |  |  |  |  |  |
| Gasket        | PT        | FE   |  |  |  |  |  |  |  |
| O-ring        | FKM EPDM  |      |  |  |  |  |  |  |  |
| Diaphragm     | PTFE+EPDM |      |  |  |  |  |  |  |  |

#### Wet-end material

| Material code | PC-H      | PE-H | SH-H   |  |  |  |
|---------------|-----------|------|--------|--|--|--|
| Pump head     | GFF       | RPP  | SUS316 |  |  |  |
| Valve         | C         | CE   |        |  |  |  |
| Valve seat    | FKM       | EPDM | SUS316 |  |  |  |
| Gasket        |           | PTFE |        |  |  |  |
| O-ring        | FKM       | EPDM | —      |  |  |  |
| Diaphragm     | PTFE+EPDM |      |        |  |  |  |

ISO 9001 registered company

## O-Ring Diaphragm Pump Head Gasket Spring Valve Seat

#### Wet-end material

Valve

| Material code | PC-V                  | P6-V   |  |  |  |  |
|---------------|-----------------------|--------|--|--|--|--|
| Pump head     | GERPP                 |        |  |  |  |  |
| · ·           |                       |        |  |  |  |  |
| Valve         | CE                    | 316 SS |  |  |  |  |
| Valve seat    | PCT                   | E      |  |  |  |  |
| Spring        | Hastelloy C276 316 SS |        |  |  |  |  |
| Gasket        | PTF                   | E      |  |  |  |  |
| O-ring        | FKM                   | EPDM   |  |  |  |  |
| Diaphragm     | PTFE+E                | PDM    |  |  |  |  |

#### **Specifications (Special versions)**

|                          |         | Auto Degassing Valve |                      |             |           |                        | High Compression Models (ADV included)       |             |             |             |             |             |
|--------------------------|---------|----------------------|----------------------|-------------|-----------|------------------------|--|-------------|-------------|-------------|-------------|-------------|
|                          | Model   | B11                  | B16                  | B21         | C16       | C21                    | B09  | B11         | B16         | B21         | C16         | C21         |
|                          | GPH     | 0.5                  | 0.9                  | 1.4         | 1.0       | 1.7                    | 0.2  | 0.4         | 0.6         | 1.0         | 0.9         | 1.2         |
| Max. Output Capacity     | mL/min  | 30                   | 55                   | 86          | 65        | 110                    | 12   | 23          | 40          | 63          | 54          | 78          |
|                          | mL/shot | 0.02 - 0.08          | 0.03 - 0.15          | 0.05 - 0.24 | 0.04 - 0. | 18 0.06 - 0.31         | 0.01 - 0.07                                  | 0.03 - 0.13 | 0.04 - 0.22 | 0.07 - 0.35 | 0.06 - 0.30 | 0.09 - 0.43 |
| Rated Discharge Pressure | PSI     | 150                  | 0 105 60 150         |             | 105       | 150                    | 150  | 105         | 60          | 150         | 105         |             |
| Stroke Rate              | % (spm) |                      | 0.1 - 100 (1-360)    |             |           |                        | 0.1 - 100 (1-180)                            |             |             |             |             |             |
| Stroke Length Range      | % (mm)  |                      | 20 - 100 (0.2 - 1.0) |             |           | 20 - 100 (0.25 - 1.25) | 20 - 100 (0.25 - 1.25) 20 - 100 (0.3 - 1.50) |             |             | .3 - 1.50)  |             |             |

|  |         | High Press           | ure Models             | High Pressure Models (290 psi) | High Viscosity Models |
|--|---------|----------------------|------------------------|--------------------------------|-----------------------|
| Model  |         | B11                  | C16                    | B11                            | C31                   |
| GPH  |         | 0.4                  | 0.6                    | 0.3                            | 2.4                   |
| Max. Output Capacity   | mL/min  | 25                   | 40                     | 17                             | 150                   |
|  | mL/shot | 0.02 - 0.1           | 0.03 - 0.17            | 0.05 - 0.07                    | 0.13 - 0.63           |
| Rated Discharge Pressure   | PSI     | 250                  | 250                    | 290                            | 73                    |
| Stroke Rate % (spm)  |         | 0.1 - 100            | (1-240)                | 0.1 - 100 (1-240)              | 0.1 - 100 (1-240)     |
| Stroke Length Range % (mm) 20 - 100 (0.2 - 1.0) 20 - 100 (0.25 - 1.25) |         | 70 - 100 (0.5 - 0.9) | 20 - 100 (0.25 - 1.25) |                                |                       |

Note 1: Max. output capacity shown is at Rated Discharge Pressure (stroke length 100%, stroke rate 100%) and increases as a discharge pressure reduces. Note 2: The performance is based on pumping clean water at ambient temperature at rated voltage.

180623.N JAN 23 ΗE Μ W A L C WAKI America Inc.